



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536T 4	CRANKSHAFT ASSEMBLY	1		3,1
2	30	67923	BALL BEARING (LOWER)	1		3
3	53	67446	RETAINING RING	1		3
4	43	14513A 3	DRIVE GEAR	1		3
5	10	854812	SCREW	2		3
6	11	854811	NUT	2		3
7		54196A 6	CARRIER ASSEMBLY	1		3
8		65800	SEAL	1		3,4
9	39	67377	RING-SEALING - CRANKSHAFT	7		3
10	31	16756A 6	ROLLER BEARING-CRANKSHAFT	2		3
11		NSS	BEARING	2		6
12	765	7441A32	PISTON	3	(STARBOARD-STANDARD) 135	3
12	765	7443A11	PISTON	AR	(STARBOARD-.015 O.S.) 135	5
12	765	7445A11	PISTON	AR	(STARBOARD-.030 OS.) 135	5
12	765	7442A32	PISTON	3	(PORT-STANDARD) 135	3
12	765	7444A11	PISTON	AR	(PORT-.015 O.S.) 135	5
12	765	7446A11	PISTON	AR	(PORT-.030 O.S.) 135	5
13	39	93481A12	PISTON RING	1	(STANDARD) 135	3
13	39	78918A 4	PISTON RING	AR	(.015 O.S.) 135	5
13	39	85636A 4	PISTON RING	AR	(.030 O.S.) 135	5
14	40	52035	LOCK RING	12	135	3
15		NSS	PISTON PIN	6	135	6
12	785	9738A 9	PISTON	3	(STARBOARD-STANDARD) 150/	3
12	785	9738A10	PISTON	AR	(STARBOARD-.015 O.S.) 150/XR	5
12	785	9737A 9	PISTON	3	(PORT-STANDARD) 150/XR6 M/	3
12	785	9737A10	PISTON	AR	(PORT-.015 O.S.) 150/XR6 MAGN	5
13	39	822321A12	PISTON RING	1	(STD.) 150/XR6 MAGNUM III 175	3
13	39	822321A 1	PISTON RING	2	(.015 O.S.) 150/XR6 MAGNUM III	
14	40	52035	LOCK RING	12	150/XR6 MAGNUM III 175/200	3
15		NSS	PISTON PIN	6	150/XR6 MAGNUM III 175/200	6
16	644	818141A 2	CONNECTING ROD ASSEMBLY	6		3
17	10	76349 1	SCREW-CONNECTING ROD	12		3
18	12	812876	WASHER-NEEDLE LOCATING	12		3
19	31	17514A 2	ROLLER BEARING ASSEMBLY	6		3
20	29	822553	NEEDLE BEARING-PISTON EN	174		3
-	27	815791A92	ENGINE GASKET SET	1		
-		812815T 97	POWERHEAD	1	(135)	
-		823434T97	POWERHEAD	1	(150/XR6/MAGNUM III)	
-		812817T97	POWERHEAD	1	(175)	
-		813043T97	POWERHEAD	1	(200)	